



Kanal Genisliği Slot Width Stechbreite	Tolerans Tolerance Toleranz	Uç Ölçüsü Insert Size mm Abmessung (mm)	W	t max	Uçlar Inserts Wendeschneidplatten	Uygulanabilir takım ve uç bağlantısı ile Dmin tablosu Applicable Dmin for toolholders and inserts table Entsprechender dmin für Werkzeuge und Wendeschneidplatten				
						ABT-B41-D17...	ABT-B41-D22...	ABT-B42-D30...	ABT-B42-D38...	ABT-B42-D40...
6	C11	6	6.12	2.6	B41.00.0612.085.VP3001		22	X	X	X
7		7	7.13	3.3	B41.00.0713.085.VP3001		22	X	X	X
8		8	8.13	3.4	B41.00.0813.105.VP3001		22	X	X	X
10		10	10.13	4.2	B42.00.1013.105.VP3001	X	X	30	X	X
12		12	12	5.1	B42.00.1215.135.VP3001	X	X	X	38	
16		12	12.15	6.6	B42.00.1215.175.VP3001	X	X	X	38	
24		12	12	8.5	B42.00.1215.225.VP3001	X	X	X	38	
5	P9	5	4.98	2.7	B41.00.0498.020.VP3001	17		X	X	X
6		6	5.98	3.4	B41.00.0598.020.VP3001	17		X	X	X
8		8	7.98	4.1	B41.00.0798.020.VP3001		22	X	X	X
10		10	9.98	4.2	B42.00.0998.030.VP3001	X	X	30		
12		12	11.97	5.7	B42.00.1197.030.VP3001	X	X		38	
14		14	13.97	6.8	B42.00.1397.030.VP3001	X	X			40
5	JS9	5	5.01	2.7	B41.00.0501.020.VP3001	17		X	X	X
6		6	6.01	3.4	B41.00.0601.020.VP3001	17		X	X	X
8		8	8.01	4.1	B41.00.0801.020.VP3001		22	X	X	X
10		10	10.01	4.2	B42.00.1001.030.VP3001	X	X	30		
12		12	12.00	8.5	B42.00.1200.050.VP3001	X	X		38	
12		12	12.01	5.7	B42.00.1201.030.VP3001	X	X		38	
14		14	14.01	6.8	B42.00.1401.030.VP3001	X	X			40

BROŞ UCU BİLGİ ALMA FORMU

BROACHING INSERT INFORMATION FORM

INFORMATIONSBLETT FÜR DIE WENDESCHNEIDPLATTE DER NUTBEARBEIUNG

Broş ve Delik Ölçüleri / Dimension of Bore / Maße von Bohrungsdurchmesser und Nuten

b	
t	
r	
d/min*	
İş Parçası Malzemesi Work Material Werkstückmaterial	
Tolerans Grubu / Tolerane Group / Toleranzgruppe	
C11	P9 JS9 CUSTOM

